KWM Bushing Chart

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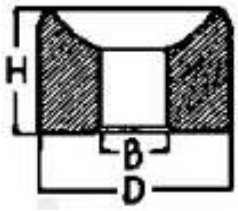

***All measurements are in mm**

****Where column (B) and column D intersect, this is the correct bush to be used**

B = hole	R = diameter of broach
H = height	RN = broach number
D = diameter	Z = diameter of pivots

Diameter	***Bush***	**H**	**1.0**		**1.4**				**1.7**	**1.9**			**2.7**					**3.0**	**4.0**
of	***hole***	***D***	*1.2*	*1.8*	*1.8*	*2.7*	*3.5*	*5.9*	*5.9*	*1.8*	*2.7*	*3.5*	*1.8*	*2.7*	*3.5*	*4.7*	*5.9*	*8.7*	*8.7*
Pivot	***size***	**R**	1.17	1.77	1.77	2.67	3.46	5.8	5.8	1.77	2.67	3.46	1.77	2.67	3.46	4.66	5.85	8.64	8.64
(Z)	***(B)***	**RN**	**I**	**II**	**II**	**III**	**IV**	**V**	**V**	**II**	**III**	**IV**	**II**	**III**	**IV**	**IVa**	**V**	**VI**	**VI**
0,07-0,08	*0.10*		L55																
0,10-0,12	*0.15*		L56																
0,15-0,17	*0.20*		L01																
0,19-0,21	*0.25*		L57																
0,21-0,25	*0.30*		L02		L64					L86									
0,27-0,30	*0.35*		L58																
0,32-0,35	*0.40*		L03		L08					L87									
0,38-0,40	*0.45*		L59																
0,42-0,45	*0.50*		L04		L09					L32			L94						
0,48 0,50	*0.55*		L60																
0,53-0,55	*0.60*		L05		L10					L33			L95						
0,57-0,60	*0.70*		L06		L11					L34			L96						
0,65-0,70	*0.80*		L07		L12					L35			L97						
0,75-0,80	*0.90*			L61	L13					L36			L98						
0,85-0,90	*1.00*			L62	L65	L14				L37				L99					
0,95-1,00	*1.10*			L63	L66	L15					L38			L100					
1,05-1,10	*1.20*					L16					L39			L101					
1,15-1,20	*1.30*					L17					L40			L102					
1,25-1,30	*1.40*					L18					L41			L103					
1,35-1,40	*1.50*					L19					L42			L104					
1,45-1,50	*1.60*					L20					L43			L105					
1,55-1,60	*1.70*					L67					L88			L106					
1,65-1,70	*1.80*					L21					L44			L107					
1,75-1,80	*1.90*					L68					L89			L108					
1,85-1190	*2.00*						L22					L45			L109				
1,95-2,00	*2.10*						L69					L90			L110				
2,05-2,10	*2.20*						L23					L46			L111				
2,15-2,20	*2.30*						L70					L91			L112				
2,25-2,30	*2.40*						L24					L47			L113				
2,35-2,40	*2.50*						L71					L92			L114				
2,45-2,50	*2.60*						L25					L48			L115				
2,55-2,60	*2.70*						L72					L93			L116				
2,65-2,70	*2.80*						L26		L79			L49			L117				
2,75-2,80	*2.90*							L73	L80							L143			
2,85-2,90	*3.00*							L27	L50							L144	L118		
2,95-3,05	*3.20*							L28	L51							L145	L119		
3,10-3,25	*3.40*							L74	L81							L146	L120		
3,30-3,45	*3.60*							L29	L52							L147	L121		
3,55-3,65	*3.80*							L75	L82								L122		
3,75-3,85	*4.00*							L76	L83								L123		
3,90-4,05	*4.20*							L30	L53								L124		
4,15-4,25	*4.40*							L77	L84								L125		
4,35-4,45	*4.60*							L31	L54								L126		
4,55-4,65	*4.80*							L78	L85								L127		
4,75-4,85	*5.00*																	L128	
5.00-5,05	*5.20*																	L129	
5,15-5,25	*5.40*																	L130	
5,35-5,45	*5.60*																	L131	
5,55-5,65	*5.80*																	L132	
5,75-5,85	*6.00*																	L133	
5,95-6,05	*6.20*																		L134
6,15-6,25	*6.40*																		L135
6,35-6,45	*6.60*																		L136
6,55-6,65	*6.80*																		L137